



PRESS  
RELEASE

Montrouge, January 14, 2008

#### SALE BY CRÉDIT AGRICOLE S.A. OF ITS SHAREHOLDING IN SUEZ

As previously announced, Crédit Agricole S.A. today completed the sale of its direct shareholding in Suez. 24,558,219 shares (1.88% of Suez's capital) were sold through an accelerated placement to institutional investors, in which Calyon acted as sole global coordinator, and Calyon and Deutsche Bank were Joint Lead Managers and Bookrunners...